

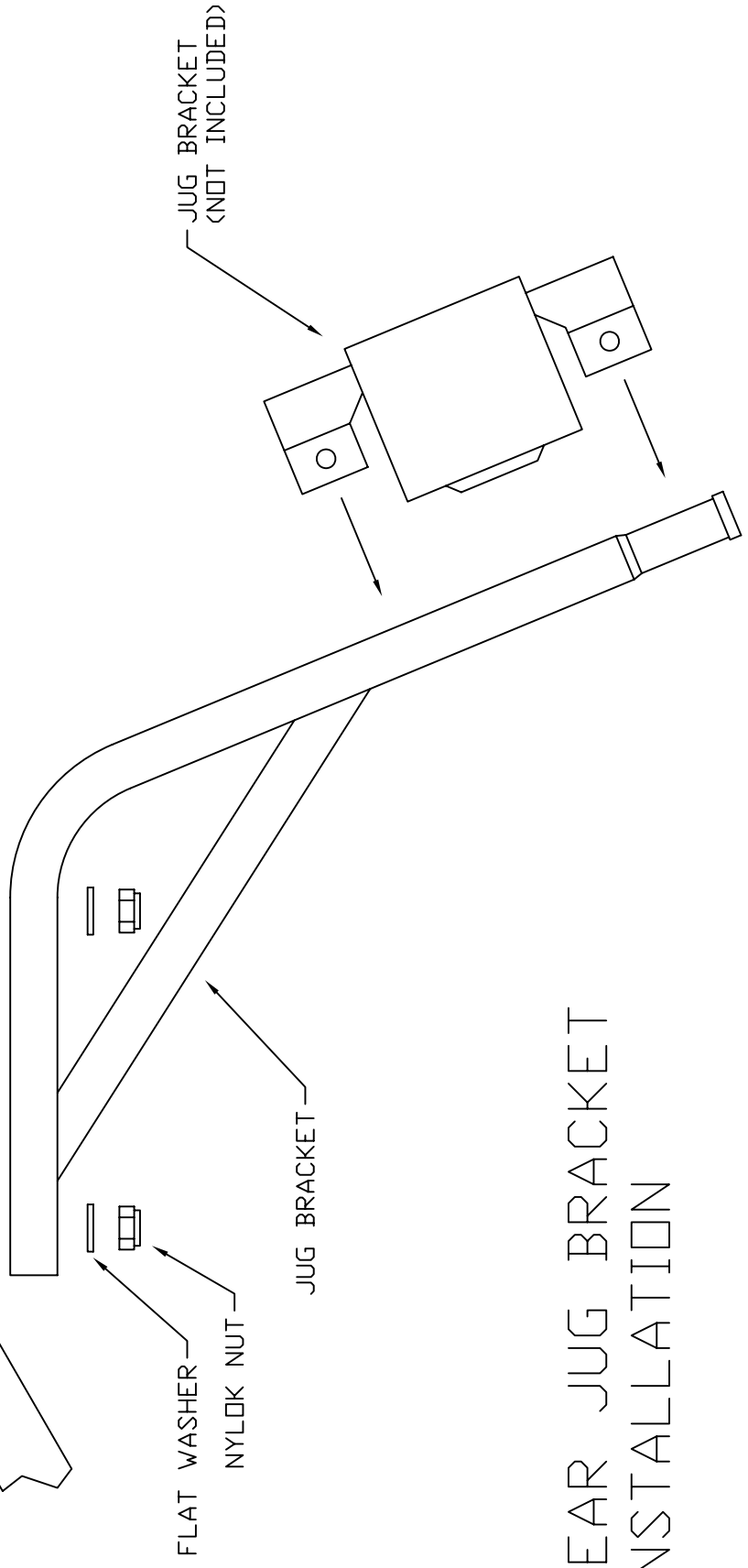
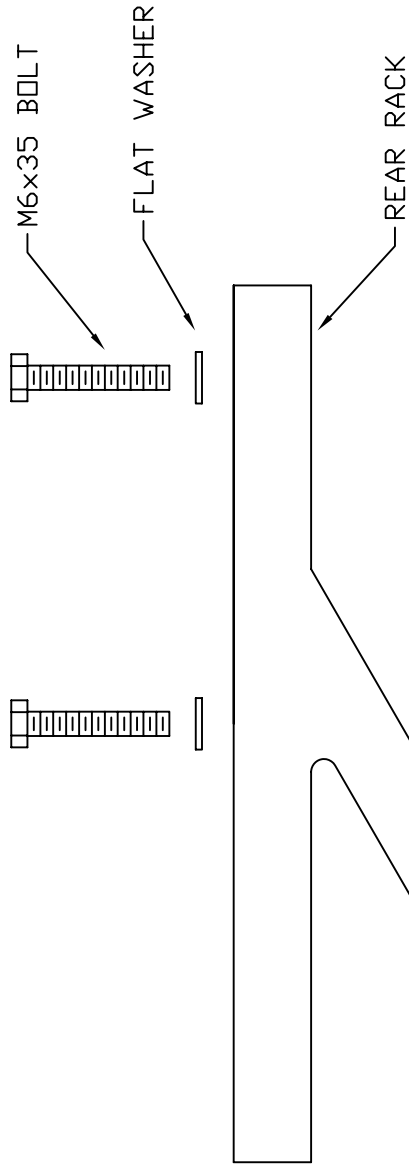
BIG CEE ENGINEERING

627 N Michigan Ave #5 Pasadena, CA 91106
bigcee@bigcee.com www.bigcee.com

KLR650 rear Enduro Jug rack installation instructions

- 1) If you are only installing one jug rack, install it on the left side to avoid heating from the exhaust.
- 2) Remove the middle and rear bolts from the top of the KLR's rack.
- 3) Put a flat washer on each replacement bolt, and thread them into the holes.
- 4) The holes in the KLR's rack tend to be tapped at odd angles. The holes in the jug rack are slotted to accommodate this, but it may still be a tight fit. To make it easier to mount the jug rack, hold it in position up against the KLR's rack as the bolts begin to emerge from the holes. Finish installing the bolts until they seat, and then tighten firmly to secure the KLR's rack insert.
- 5) Install a washer and nylok nut on the ends of the bolts, and tighten to hold on the jug rack.
- 6) Install the mounting bracket from the Enduro Jug on the end of the jug rack, per the manufacturer's instructions. The lower end of their bracket fits into the recess at the end of the Big Cee part to prevent it from sliding off.
- 7) If you are installing two jug racks, examine the right side after installation to look for exhaust impingement problems. These have been tested with a classic-style (diffused outlet) Supertrapp exhaust, which did not melt the jug, but did melt a bit of the rear fender edge with trapped exhaust heat under harsher riding conditions. Other exhausts with "traditional" rear outlets may direct the exhaust straight on the jug. If this is the case, you may have to fit an exhaust deflector.
- 8) These racks have only been tested with the 1-quart Enduro Jugs. The 2-quart units will fit, but if you are using them, be aware of the weight limitations on the KLR's rack.

The fine print: I will gladly replace any parts that are defective through manufacture. However, because of the wide variety of riding styles and trail conditions that these parts will encounter, I cannot guarantee their survivability in all conditions.



REAR JUG BRACKET INSTALLATION